



Opéra

MAJESTIC PU FINISH



INTERIOR



EXTERIOR



OPERA MAJESTIC PU FINISH is an ultra-luxury, two-component, clear wood finish that can be used on all kinds of prepared, seasoned wood and veneer surfaces. It offers a mirror like finish with best-in-class scratch and stain resistance.

It enhances the natural look of the wood and offers a highly durable finish.

OPERA MAJESTIC PU FINISH - Carefully crafted gloss and silk matt finish for wood.



Available SKUs:
Gloss: 1L, 4L & 20L
Silk Matt: 1L, 4L & 30L

PRODUCT BENEFITS



**BEST-IN-CLASS
SCRATCH &
STAIN RESISTANCE**



**RESISTANT TO
HOUSEHOLD
CHEMICALS**



**HD FILM
CLARITY**



**HIGHLY
DURABLE FINISH**



**EXCELLENT
GLOSS RETENTION**

*Resistant to household wear & tear



PREPARATION

- Sand the surface using sandpaper No. 180, followed by sandpaper No. 320 or 400 and wipe the surface clean.
- In case of repainting of wood, removal of old coating, varnish, NC, shellac, other thermoplastic coating or polish is necessary for optimum results and look.
- Remove loosely bound and flaked old coating by scraping followed by smoothening of surface with sand paper No. 180, then with No. 320 or 400. For intact coating, generally sand with sandpaper No. 320 or 400 for recoating similar kind of coating systems.



APPLICATION

SUBSTRATE Solid Wood or Veneer Surfaces.

MIXING RATIO (Base: Hardener by volume)

Sr.No.	Product	Mixing Ratio
1	Opera Majestic PU Gloss	1:1
2	Opera Majestic PU Matt	2:1
3	Opera Majestic PU Sealer	2:1

DILUTION Dilution with JSW Paints Thinner-PU Based.

- Sealer (15% - 30%) (vol/vol)
- Top Coat (15%-30%) (vol/vol)

TOOLS

1. Air spray gun with a nozzle size of 1.3-1.5 mm, and an air pressure of 3-4 bar.
2. Sanding paper - 180 OR 220, 320 OR 400.

STEP	COAT TYPE	PRODUCT	NO. OF COATS	RECOATING PERIOD
STEP 1	SEALING	OPERA MAJESTIC PU FINISH- SEALER	2-3	2-4 hours
STEP 2	FINISHING	OPERA MAJESTIC PU FINISH -TOP COAT	2 (additional coat if required)	2-4 hours



INFORMATION AND CARE

ENVIRONMENTAL HEALTH AND SAFETY

- Store the product under ambient conditions in well-ventilated locations and away from sources of ignition and fire.
- Use only with adequate ventilation during application and drying.
- Use protective equipment like rubber/polyurethane gloves, safety goggles/glasses, face mask while spraying, sanding and clean up.
- Avoid contact with eyes and prolonged or repeated contact with skin.
- Do not breathe spray mist or sanding dust.
- Wash thoroughly after handling. In case of contact with eyes, rinse immediately with plenty of water and seek medical attention.
- In case of skin contact, immediately wash skin with a soap and plenty of water.
- Get medical attention if irritation develops or persists.
- No added Lead, Mercury, Chromium, Arsenic or other heavy metals.
- Dispose as per statutory norms. Do not dispose in any drain or land filling.

POST PAINTING CARE

- Surfaces coated with OPERA MAJESTIC PU FINISH can be cleaned using a damp cloth after thorough drying of 48 hours.

PRECAUTION

- For optimum performance, OPERA MAJESTIC PU FINISH must be applied at a temperature between 20°C and 40°C and humidity not above 75%.
- Do not over-thin. Mix according to recommended ratios.
- Allow maturation time of 30 minutes after mixing the base with a hardener and a thinner, and use within 3 hours at 30°C.
- For best results, ensure the freshly coated surface remains in a dust-free environment for at least 30 minutes.
- Filter mixed material before spraying to ensure applied coating is free from contamination.
- Do not sand the material vigorously as it may reduce the strength of the film.
- Solvent-based stains should not be mixed with OPERA MAJESTIC PU FINISH.



Flammable



Base Hardener
Gloss



Base Hardener
Silk Matt



Stir Well



Spray



Solvent-
Based



No Added Mercury,
Arsenic Or Chromium

PRODUCT INFORMATION

Shades	Clear
Coverage[^]	97-108 sq.ft./ltr/coat 9-10 m²/ltr/coat
Drying Time* @30°C & R.H 65%	Gloss: Surface Dry - 20-25 minutes Tack Free-2 hours Silk Matt: Surface Dry - 15-20 minutes Tack Free - 40 minutes Sealer: Surface Dry - 15-20 minutes Tack Free - 1.5 hours
Sheen Level (@60° Gloss Head)	Gloss: Min. 96-97 units Silk Matt: 8-12 units
Application Viscosity (B4 FC @30°C)	15"-20"
Pot Life @30°C	3 hours
Shelf Life	18 months
Flash Point	22°C

Version No. 01 (03/2024).

This information sheet supersedes all previous versions.

For feedback/complaints, write to Customer Care Manager, JSW Paint Pvt. Ltd, Jindal Mansion, 5A, Dr. G.Deshmukh Marg, Mumbai 400 026, India or email at ccpaints@jsw.in or call on 1800-121-5797.

[^]Actual coverage may vary from the quoted coverage, due to factors such as method and condition of application and surface roughness and porosity.

*Drying time and number of coats are dependent on temperature, humidity, surface porosity and film thickness.